

5. Attach both left and right armrests (C) to seat cushion (B) and back cushion (A) by using the screws for armrest (E1).
6. Insert the pre-assembled seat unit onto the gas lift.
7. Finish the assembly.
8. Tighten all bolts firmly after assembly is complete.
9. Lubricate all moving parts and tighten all bolts every 6 months.

#### **PARTS LIST:**

A. BACK CUSHION.....	1 PC
B. SEAT CUSHION .....	1 PC
C. ARM REST (LEFT & RIGHT).....	1 PR
D. MECHANISM .....	1 PC
E. SCREWS FOR MECHANISM(M8*25).....	4 PCS
E1. SCREWS FOR ARMREST(M8*25).....	8 PCS
F. 3-TIER COVER .....	1 PC
G. GAS LIFT.....	1 PC
H. NYLON BASE.....	1 PC
I. CASTERS.....	5 PCS

#### **Assembly Instruction**

Carefully unpack all parts and identify them with parts list before attempting to assemble:

1. Insert the 5 casters (I) into the holes on the aluminum base (H).
2. Insert the gas lift (G) to the center hole on top of the Nylon base (H).
3. Insert the 3-tier cover (F) over the gas lift (G).
4. Fasten the mechanism (D) onto the seat cushion (B) by using the screws for mechanism (E)

**VL601XX**