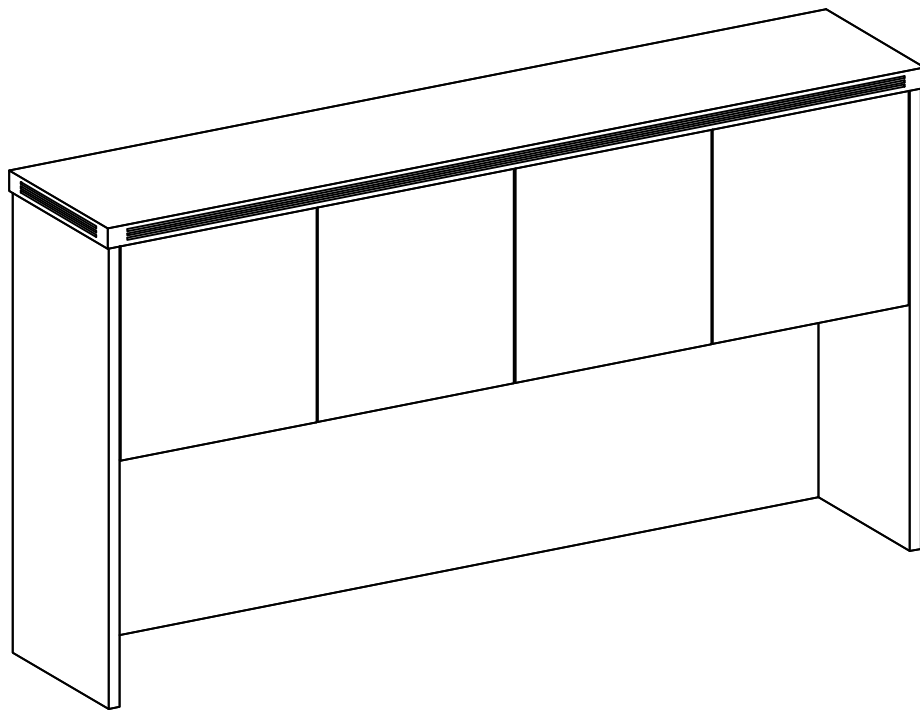




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A MAYLINE GROUP COMPANY

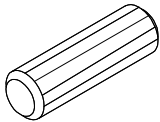
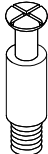
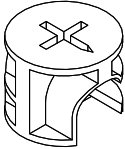

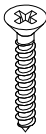
# Hutch with Wood Doors Model No. AHW72, AHW66 & AHW60

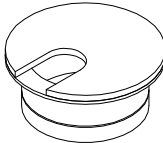
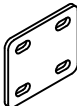



## ASSEMBLY INSTRUCTIONS

CALL 1-800-822-8037 FOR ASSISTANCE

# PARTS LIST

Name	Part	Qty.	Spare Qty
<b>A*</b>	 <b>REALS004</b> Wood Dowel	<b>12</b>	<b>1</b>
<b>B*</b>	 <b>REALS003</b> Cam Post	<b>12</b>	<b>1</b>
<b>C*</b>	 <b>REALS001</b> Cam Fastener	<b>12</b>	<b>1</b>
<b>D*</b>	 <b>REALS102**</b> Cam Sticker	<b>12</b>	<b>1</b>
<b>E*</b>	 <b>REALS005</b> Ø4 x 16mm	<b>8</b>	<b>1</b>

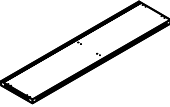
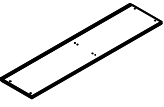
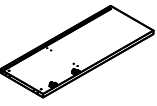
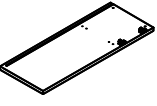
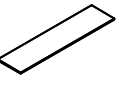
Name	Part	Qty.	Spare Qty
<b>F*</b>	 <b>REALS104</b> Grommet	<b>4</b>	
<b>G*</b>	 <b>REALS161</b> Plate	<b>2</b>	
	 <b>AHHB</b>		

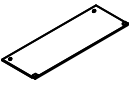
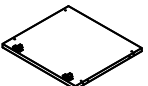
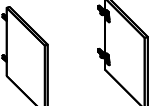
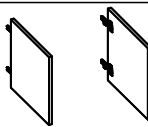
Items with HB are in hardware box.

\*For Individual Items, Order By Part Number.

\*\*Denotes Color Code

# PARTS LIST

Name	Part	Qty.
<b>L*</b>	 <b>AH~~L**</b> Top	<b>1</b>
<b>M*</b>	 <b>AH~~M**</b> Shelf	<b>1</b>
<b>N*</b>	 <b>AHN**</b> Left Side Panel	<b>1</b>
<b>P*</b>	 <b>AHP**</b> Right Side Panel	<b>1</b>
<b>Q*</b>	 <b>AH~~Q**</b> Upper Back Panel	

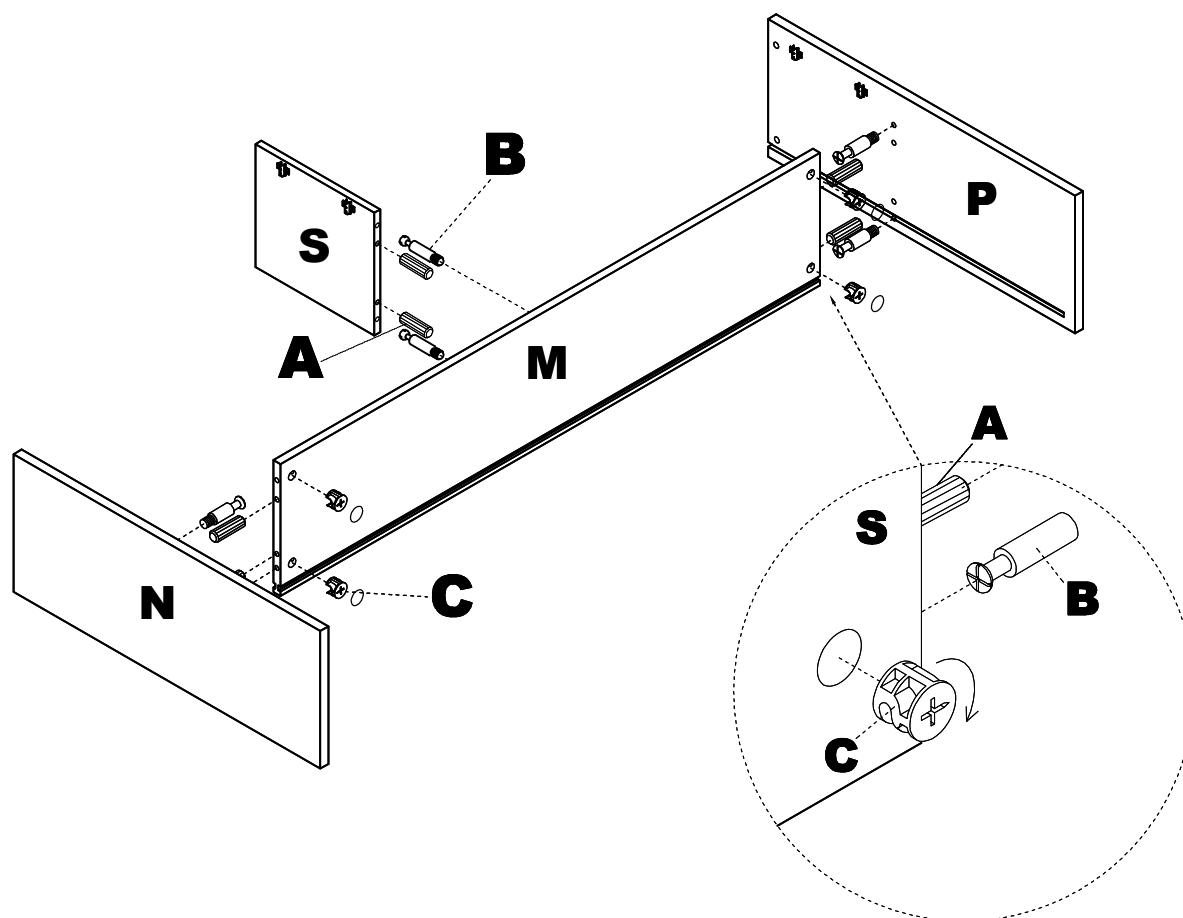
Name	Part	Qty.
<b>R*</b>	 <b>AH~~R**</b> Lower Back Panel	<b>1</b>
<b>S*</b>	 <b>AHS**</b> Center Divider	<b>1</b>
<b>T*</b>	 <b>AHW~~T**</b> Inside Doors	<b>2</b>
<b>U*</b>	 <b>AHW~~T**</b> Outside Doors	<b>2</b>

\*For Individual Items, Order By Part Number.

\*\*Denotes Color Code

~~Denotes Size (72, 66, 60)

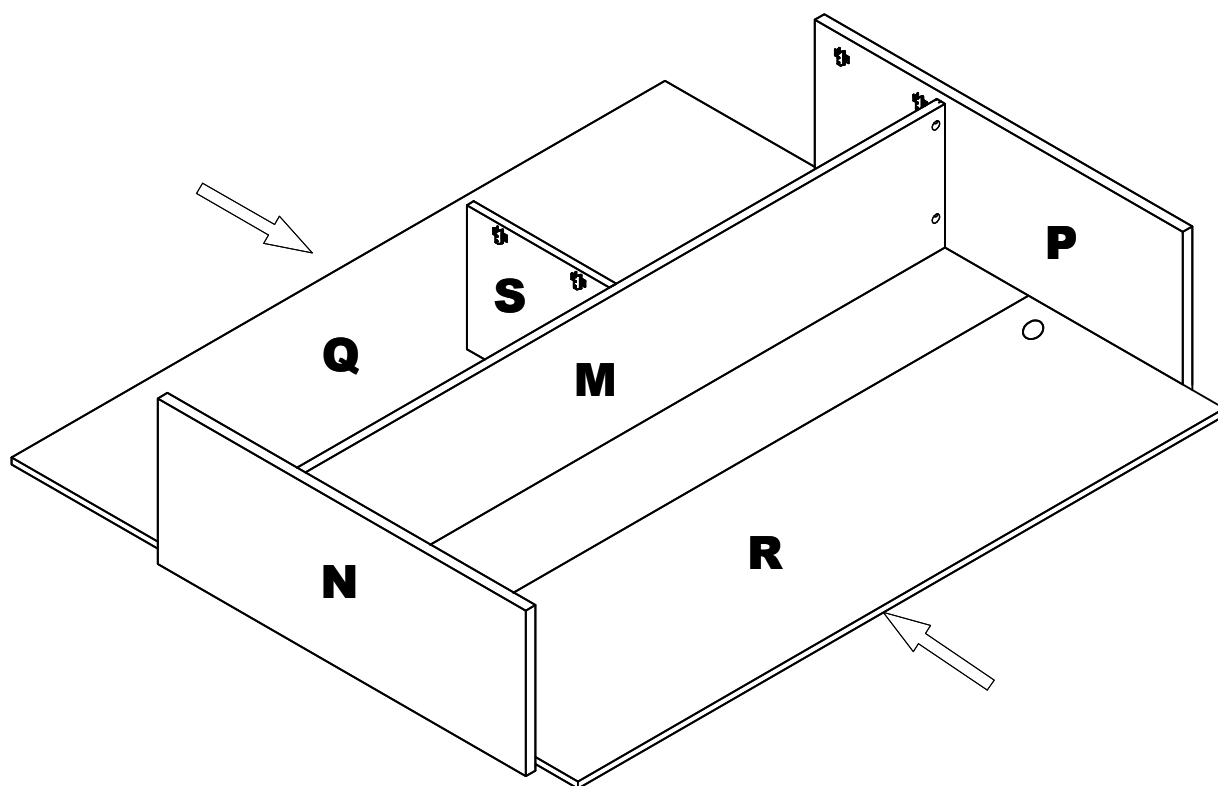
- 1** Install Cam Posts (B) into threaded insert in Side Panels (N, P) and the top of the Shelf (M). Insert Wood Dowels (A) into the end of the Shelf (M) and into the Center Divider (S). Insert Cams (C) into the Shelf (M) and Center Divider (S). Fasten the Side Panels (N, P), Shelf (M), and Center Divider (S) together by turning Cams (C).



**NOTE:** The arrow on the face of the Cam (C) should point towards the Cam Post (B) for proper alignment.

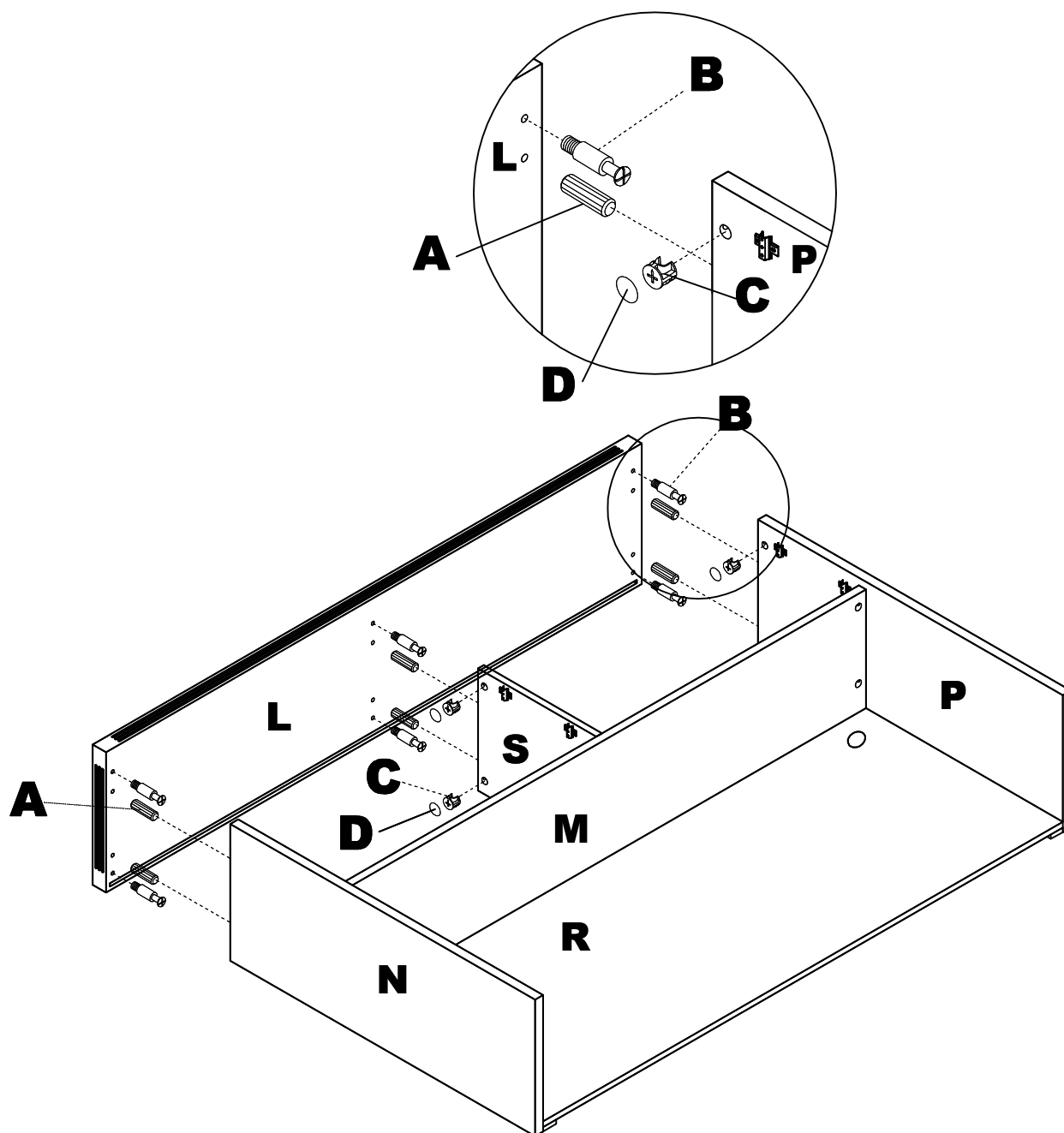
**2**

Slide the Upper Back Panel (Q) and Lower Back Panel (R) into the assembly from Step 1. Position Lower Back Panel (R) with Grommet towards top.

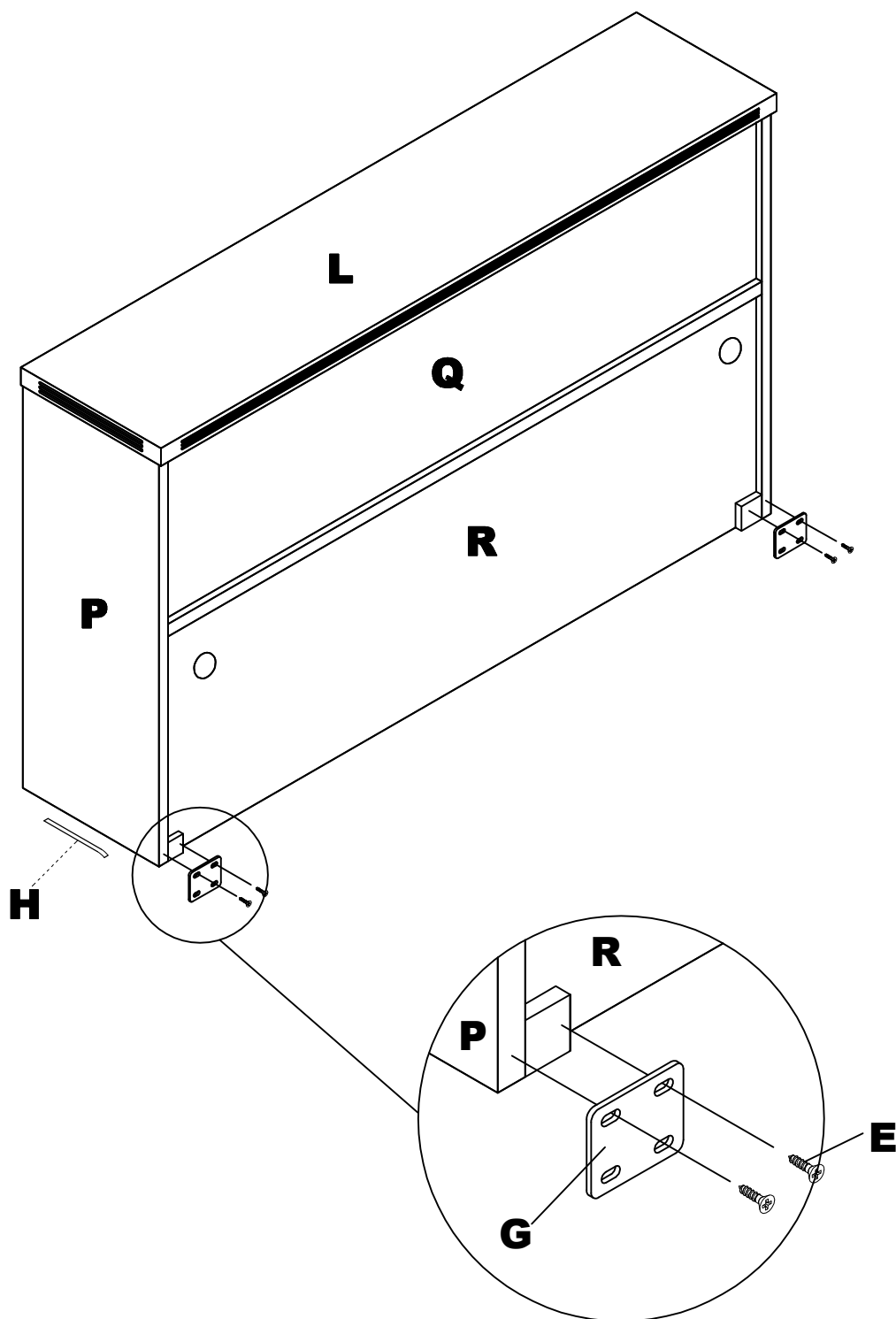


**3**

Install Cam Posts (B) into threaded inserts in the Top (L). Insert Wood Dowels (A) and Cams (C) into top of the End Panels (N, P) and Center Divider (S). Place Top (L) onto base and fasten by turning Cams (C). Place Cam Stickers (D) onto Cams (C).

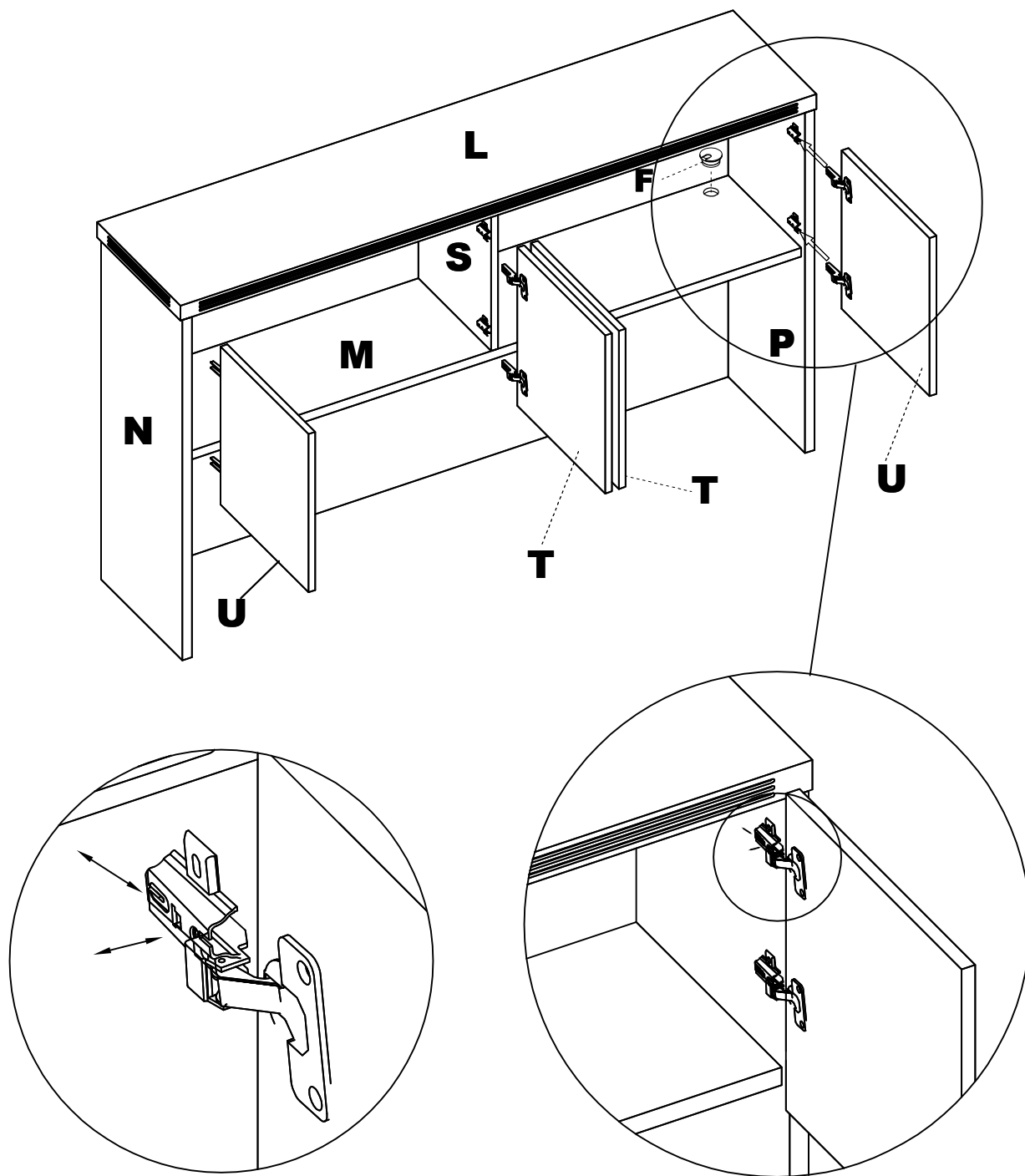


- 4** Secure Back Panels (Q, R) in place with Plates (G) and Wood Screws (E).




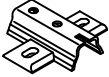
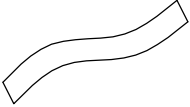
- 5** Install Doors (U, T) into cabinet. Insert Grommets (F) into Shelf (M) and Back Panel (R).


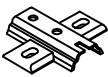

Adjust door alignment as necessary by using the adjustment screws on the hinges.





# Pre-Installed Replacement Parts List

Part	Included Qty.
 <b>REALS051</b> Hinge - Outer Door	<b>4</b>
 <b>REALS051P</b> Hinge Plate - Outer Door	<b>4</b>
 <b>REALS204</b> Foam Tape	<b>2</b>

Part	Included Qty.
 <b>REALS031</b> Hinge - Inner Door	<b>4</b>
 <b>REALS031P</b> Hinge Plate -Inner Door	<b>4</b>
 <b>REALS018</b> Ø4 x 14mm	<b>32</b>