Illustration 1

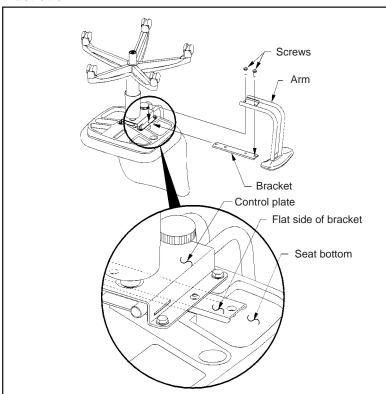


Illustration 2

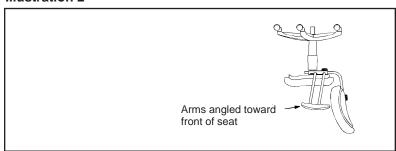
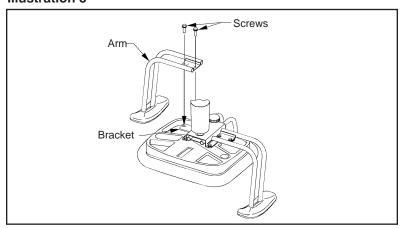


Illustration 3



Read all instructions and review illustrations before installing.

Tools required for assembly:

%" Wrench

This assembly includes:

- (2) Arms
- (1) Bracket
- (4) Screws

Installation:

- Place chair upside down on a clean worksurface.
- Refer to Illustration 1. Insert bracket, flat side facing up, into slot between seat bottom and control plate. Align inside holes of bracket with holes in control plate.
- Refer to Illustrations 1 and 2. Attach an arm to bracket with two of the screws provided. Ensure arm slants toward front of seat. Do not fully tighten screws at this time.
- Refer to Illustration 3. Attach second arm to bracket with the two remaining screws. Ensure arm slants toward front of seat.
- 5. Use the ¾" wrench to fully tighten all four screws.
- 6. Set chair upright.